

# DANT CLAYTON

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### A L U M - A - S T A N D

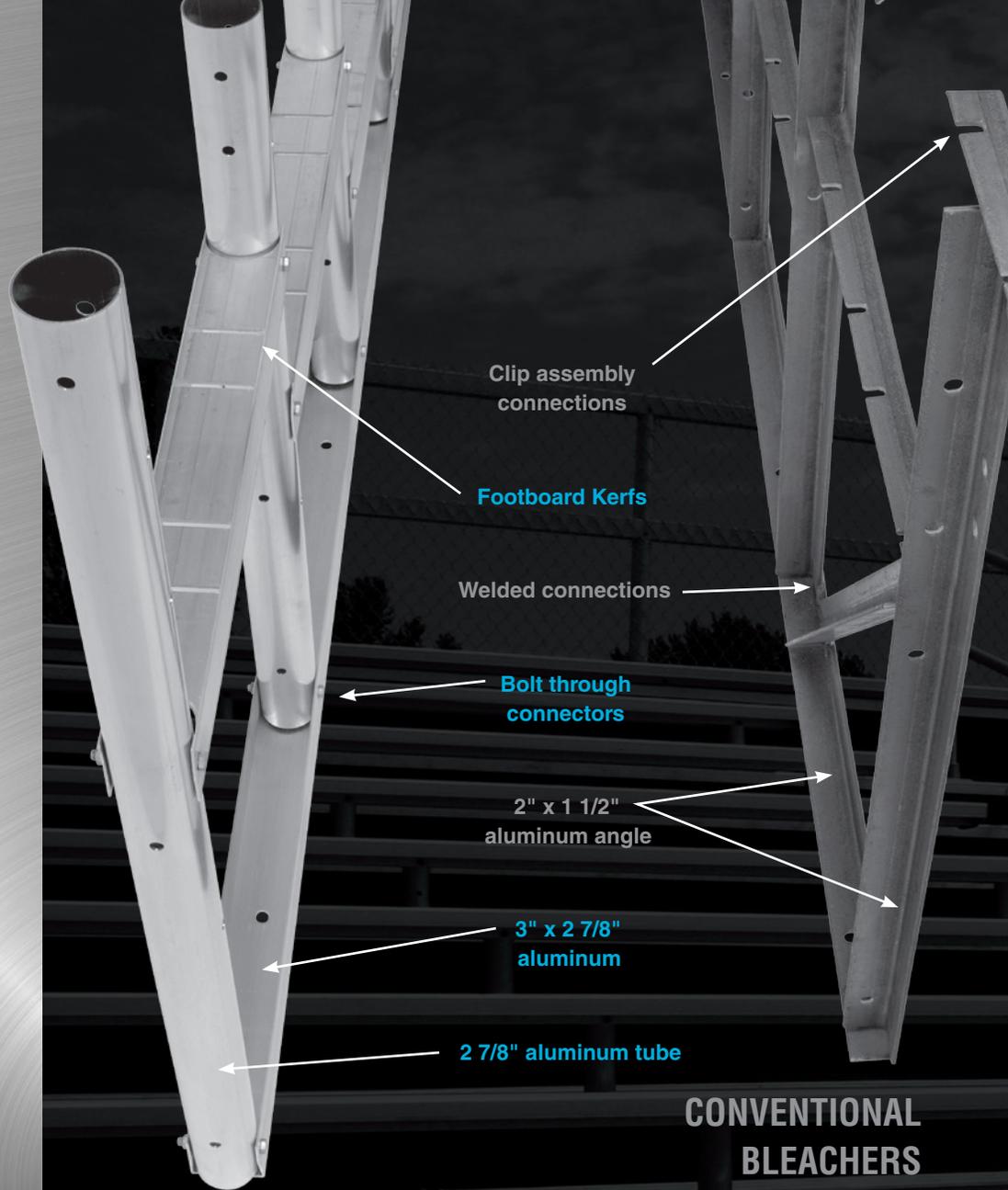
BLEACHERS ENGINEERED WITH EXTRA STRENGTH AND THE HIGHEST QUALITY

## THE ALUM-A-STAND PROVIDES:

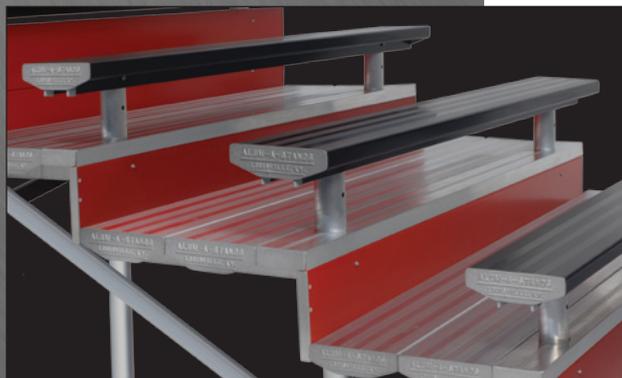
- Long term durability
- Safety
- Aesthetics
- Value

## THE ALUM-A-STAND CONSTRUCTION FEATURES INCLUDE:

- All aluminum tube and channel understructure that is 5 times stronger and 10 times stiffer than conventional angle frame bleachers.
- Snap-into-place footboards – no hardware required.
- Bolt through seatboards – no clip assemblies required.
- Superior guardrail components – all aluminum channel, 3" x 2 7/8", with 9 gauge galvanized chain link fence.
- Fully closed aisles and decking system.



## DANT CLAYTON ALUM-A-STANDS



Snap-in footboards eliminate clip hardware



## DANT CLAYTON FULLY CLOSED DECKING SYSTEM

- Safety – eliminates all open gaps in the decking system.
- Appearance – enhances the overall appearance of the bleachers.
- Reduced Maintenance – trash/debris stays topside for easy clean-up. Underside maintenance is virtually eliminated.

# ALUM-A-STANDS® VS. CONVENTIONAL BLEACHERS

## Understructure

Aluminum tube and channel, bolted construction, 2 7/8" OD tube, 3" x 2 7/8" channel.

Aluminum or steel angle, welded construction, 2" x 1 1/2".

## Seatboards/footboards

Aluminum seatboards: 2 5/8" x 9 1/2", .078 wall thickness, powder coated or anodized – standard.

Footboards: 2 1/8" x 9 1/2", .078 wall thickness.

Aluminum seatboards: 1 1/2" or 1 3/4" x 9 1/2", .075 wall thickness, anodized – standard.

Footboards: 1 1/2" or 1 3/4" x 9 1/2", .075 wall thickness.

## Riserboards

1" x 8", powder coated or anodized – standard.

1" x 6", mill finish – standard.

## Installation

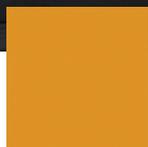
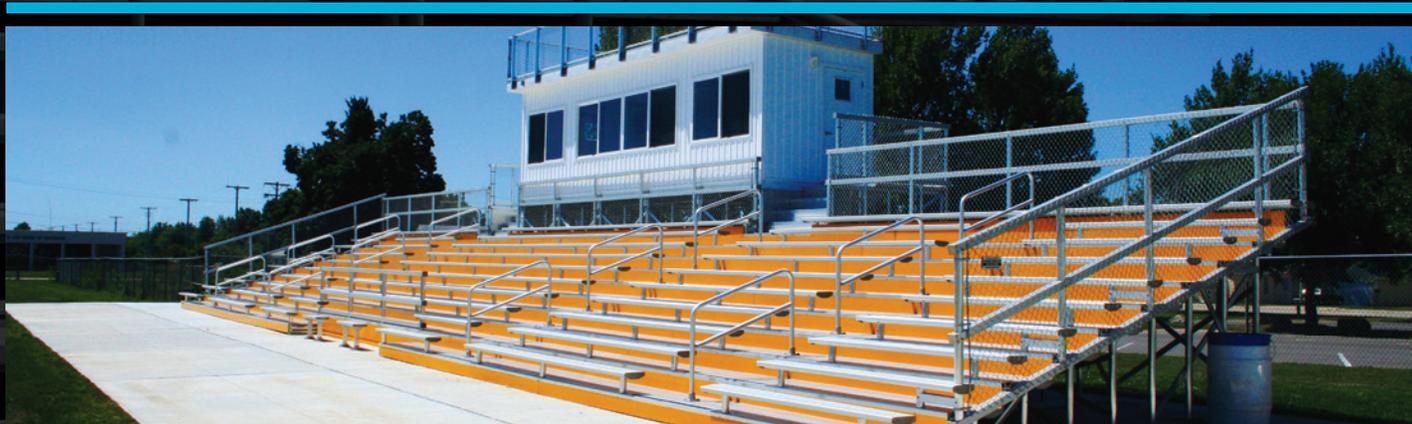
Footboards snap lock into place in the footboard kerfs, no hardware necessary. Seatboards require only 1 bolt every 6'.

Footboards and seatboards require clips and bolts – 5 times as many parts as Dant Clayton Alum-A-Stands.

## Warranty

5 years on structure, 3 years on finishes.

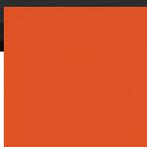
1 year.



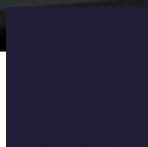
Gold



Green



Orange



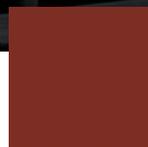
Purple



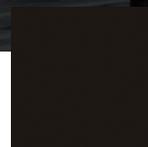
Red



Blue



Maroon



Black



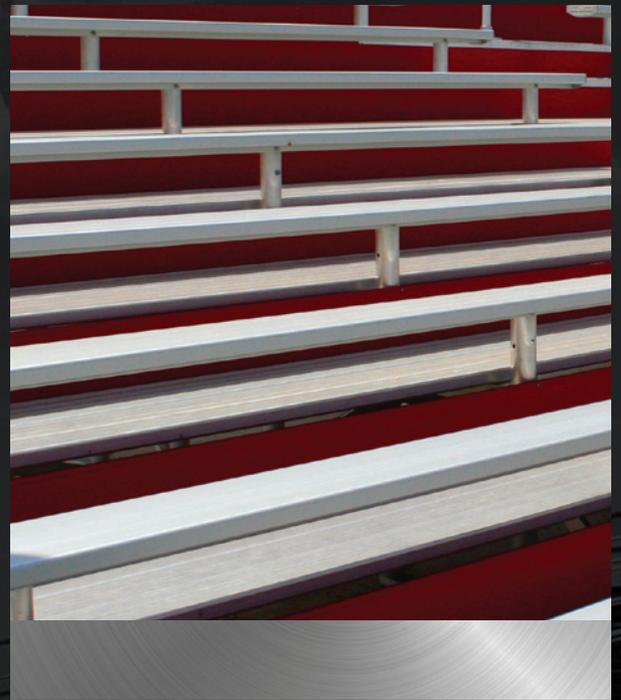
Granite

## POWDER COATED ALUMINUM – COLORFUL PROTECTION

Select any of the nine standard colors to enhance bleacher appearance.

All powder coating colors offer superior durability in a variety of weather conditions on aluminum bleacher components.

*Actual colors may vary. Ask your Dant Clayton Representative for an actual color chip. Premium custom colors also available.*



## WHY CHOOSE ALUM-A-STAND

- Powder coated riserboards offer enhanced aesthetics from both the front and rear of the bleacher.
- Fully closed decking system virtually eliminates underside maintenance.
- Tube and channel understructure offers increased strength and durability.
- All aluminum construction eliminates the risk of rust.
- Construction with bolted extrusions, containing no welded parts susceptible to breakage.

Dant Clayton Alum-A-Stand bleachers are designed to comply with national building code requirements including the latest editions of the International Building Code and NFPA.

Cover Photo: *Jefferson High School 15 Row x 165'  
Seats 1,450 Spectators*

Inside Photo: *Spring Hill Middle School 10 Row x 93'  
Seats 480 Spectators*

Back Photo: *Tuttle High School 10 Row x 27'  
Seats 143 Spectators*

ELEVATE YOUR VIEW.

# DANT CLAYTON

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For more information

