

**ALUM-A-STAND — BLEACHERS  
ENGINEERED WITH EXTRA STRENGTH  
AND THE HIGHEST QUALITY**

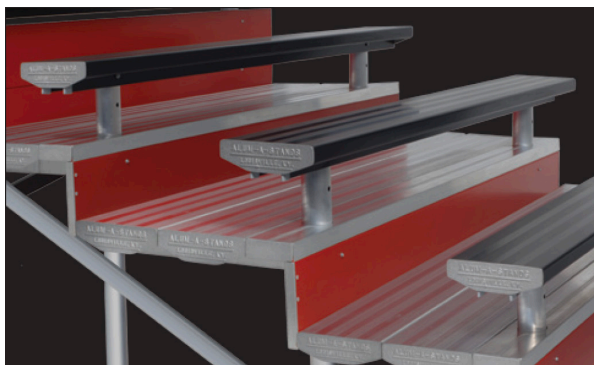
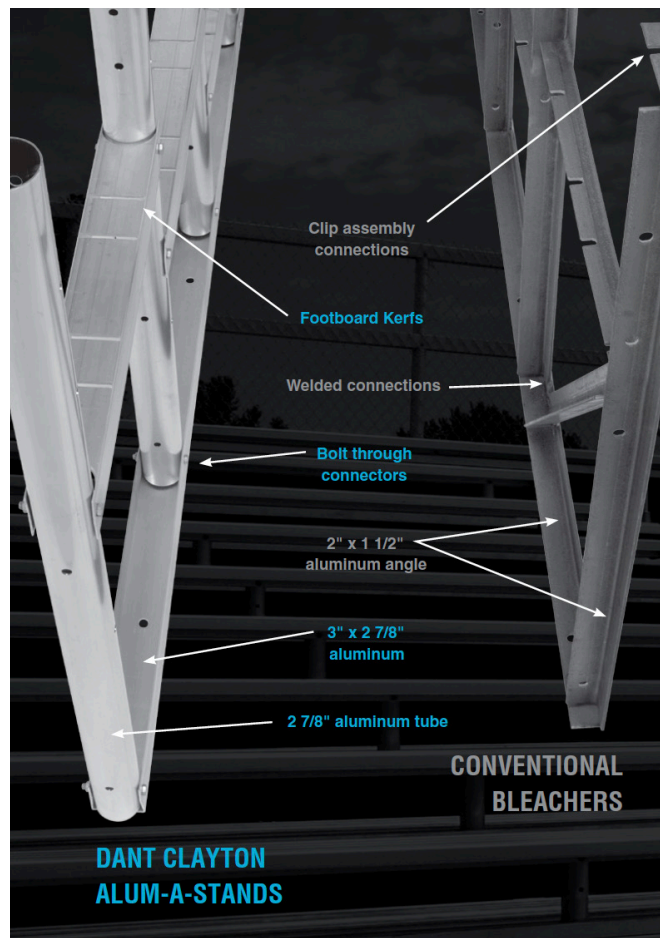


### **The Alum-A-Stand Provides:**

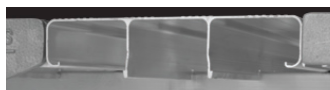
- Long-term durability
- Safety
- Aesthetics
- Value

### **The Alum-A-Stand Construction Features Include:**

- All aluminum tube and channel understructure that is 5 times stronger and 10 times stiffer than conventional angle frame bleachers.
- Snap-into-place footboards — no hardware required.
- Bolt through seatboards — no clip assemblies required.
- Superior guardrail components — all aluminum channel, 3" x 2<sup>7</sup>/<sub>8</sub>", with 9 gauge galvanized chain link fence.
- Fully closed aisles and decking system.



Snap-in footboards eliminate clip hardware



### **Dant Clayton Fully Closed Decking System**

- Safety — eliminates all open gaps in the decking system.
- Appearance — enhances the overall appearance of the bleachers.
- Reduced Maintenance — trash/debris stays topside for easy clean-up. Underside maintenance is virtually eliminated.

## Alum-A-Stands® Vs. Conventional Bleachers

### Understructure

Aluminum tube and channel, bolted construction, 2<sup>7</sup>/<sub>8</sub>" OD tube, 3" x 2<sup>7</sup>/<sub>8</sub>" channel.

### Understructure

Aluminum or steel angle, welded construction, 2" x 1<sup>1</sup>/<sub>2</sub>".

### Riserboards

1" x 8", powder coated or anodized — standard.

### Riserboards

1" x 6", mill finish — standard.

### Seatboards/footboards

**Aluminum seatboards:** 2<sup>5</sup>/<sub>8</sub>" x 9<sup>1</sup>/<sub>2</sub>", .078 wall thickness, powder coated or anodized — standard.

**Footboards:** 2<sup>1</sup>/<sub>8</sub>" x 9<sup>1</sup>/<sub>2</sub>", .078 wall thickness.

### Seatboards/footboards

**Aluminum seatboards:** 1<sup>1</sup>/<sub>2</sub>" or 1<sup>3</sup>/<sub>4</sub>" x 9<sup>1</sup>/<sub>2</sub>", .075 wall thickness, anodized — standard.

**Footboards:** 1<sup>1</sup>/<sub>2</sub>" or 1<sup>3</sup>/<sub>4</sub>" x 9<sup>1</sup>/<sub>2</sub>", .075 wall thickness.

### Installation

Footboards snap lock into place in the footboard kerfs, no hardware necessary. Seatboards require only 1 bolt every 6'.

### Installation

Footboards and seatboards require clips and bolts — 5 times as many parts as Dant Clayton Alum-A-Stands.





Gold

Green

Orange

Purple

Red

Blue

Maroon

Black

Navy

### **Powder Coated Aluminum — Colorful Protection**

Select any of the nine standard colors to enhance bleacher appearance.

All powder coating colors offer superior durability in a variety of weather conditions on aluminum bleacher components.

*Actual colors may vary. Ask your Dant Clayton Representative for an actual color chip.  
Premium custom colors also available*

### **WHY CHOOSE ALUM-A-STAND?**

- Powder coated riserboards offer enhanced aesthetics from both the front and rear of the bleacher.
- Fully closed decking system virtually eliminates underside maintenance.
- Tube and channel understructure offers increased strength and durability.
- All aluminum construction eliminates the risk of rust.
- Construction with bolted extrusions, containing no welded parts susceptible to breakage.

Dant Clayton Alum-A-Stand bleachers are designed to comply with national building code requirements including the latest editions of the International Building Code and NFPA.

